

Papillon stand assembly

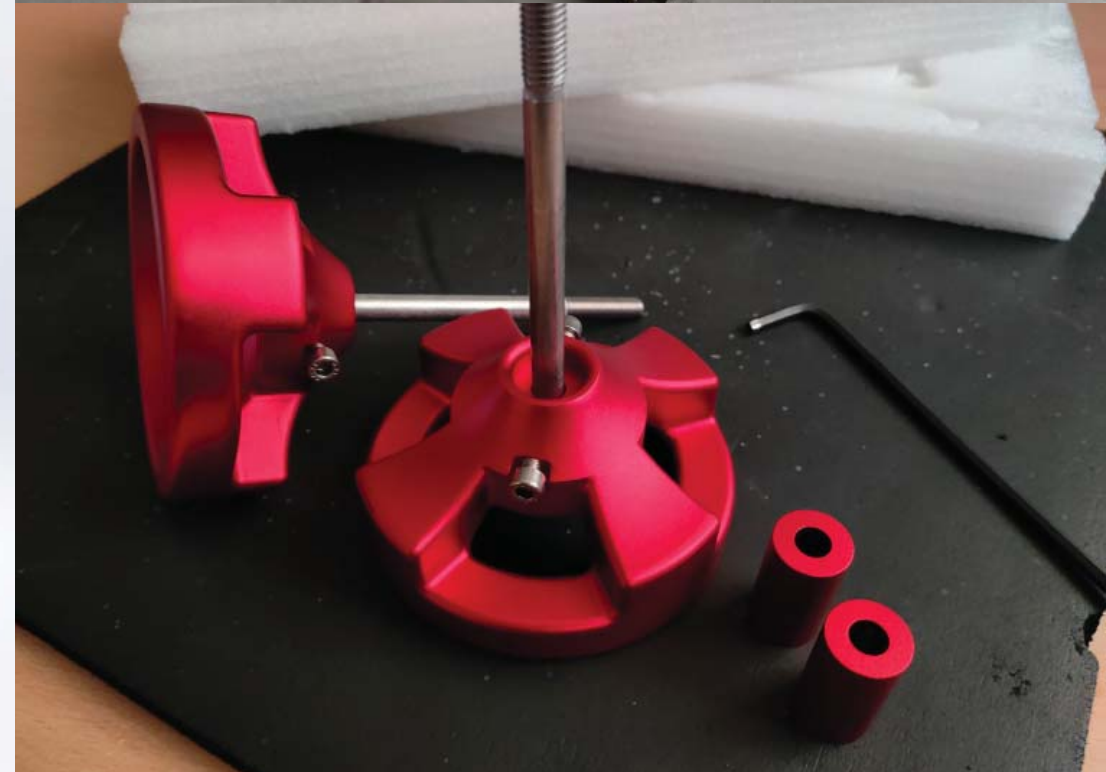
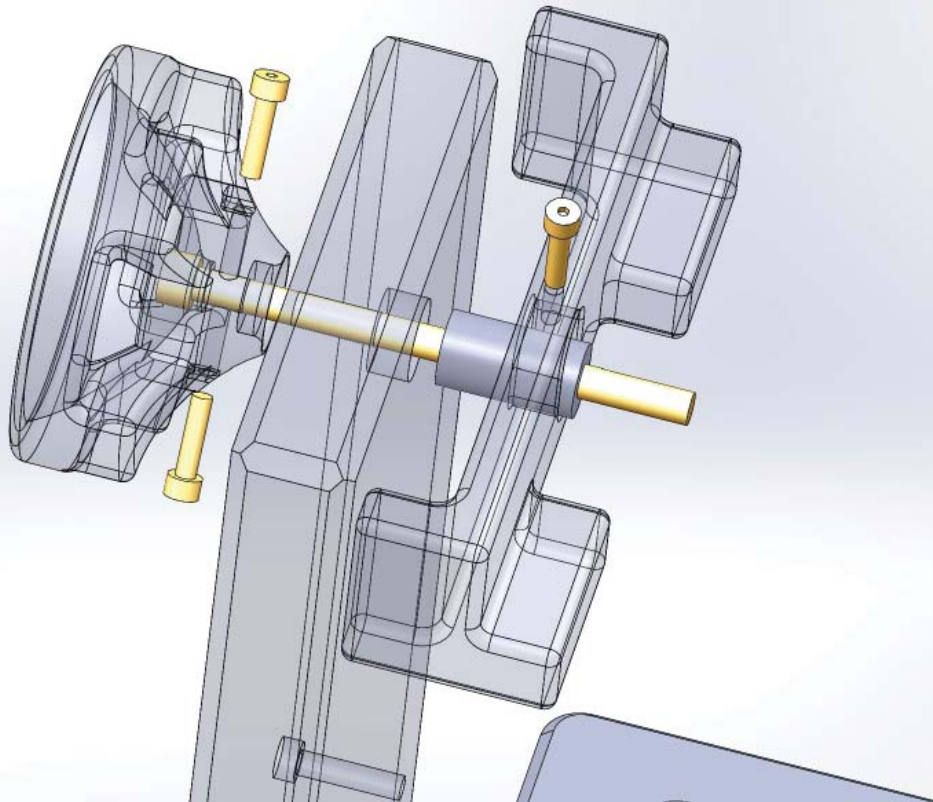
**motaxos**  
*&* **sins**

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# step 7

Carefully remove the Packet of M5 alun bolts and 2 large knobs to assemble them first.

As you can see from the picture below, the large M8 X 90mm long alun bolt is kept in place by the 2 x m5 x 20mm bolts. Mke sure you tighten them onto the M8 bolt shaft so it doesn't move.





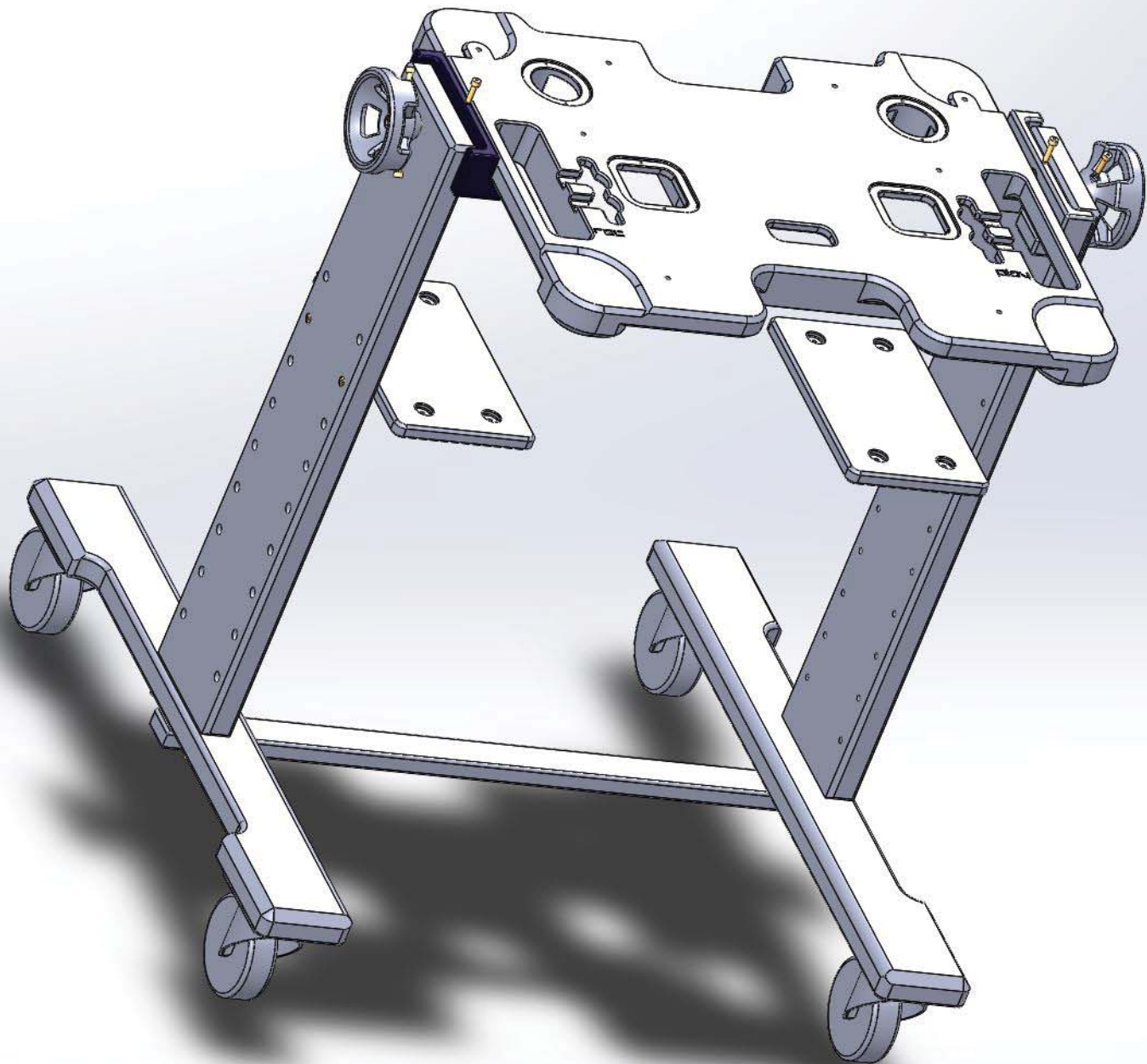


## step 2

Remove the large aluminium bars from the packing and place them carefully on a soft mat to avoid scratching them.

Using the M5 x 10mm alun bolts [16] and washers, proceed to affix the 4 castor rollers onto the bottom section bars.









castor wheels assembled

**stop 2**

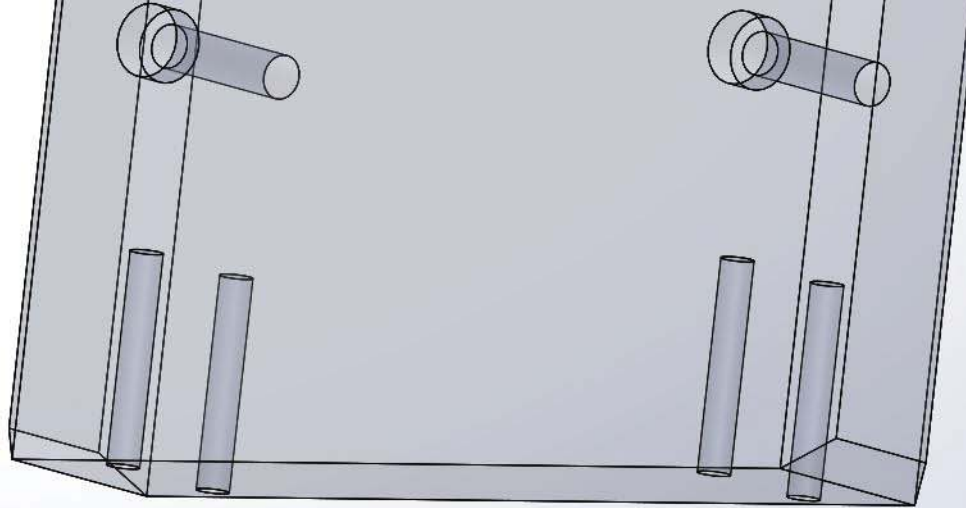




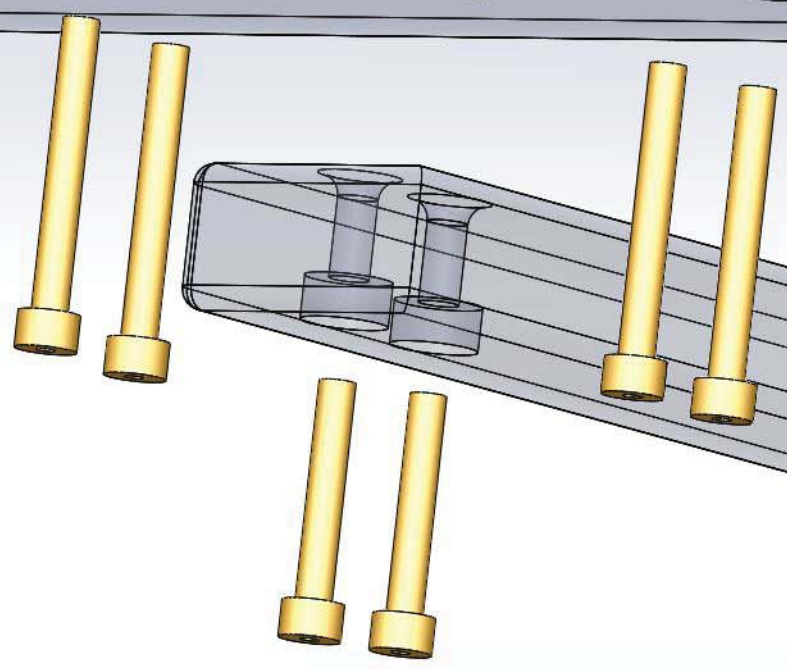
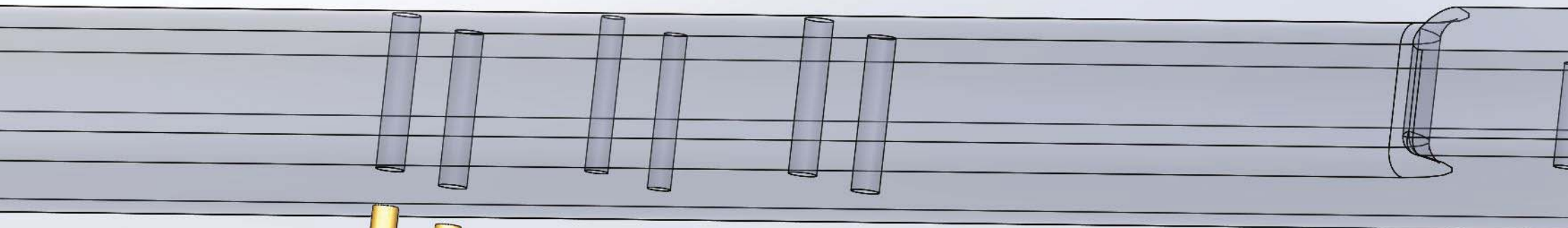
stop



Using the M5 x 40mm bolts [8 pieces], bolt together the bottom supports to the side supports.



step 3



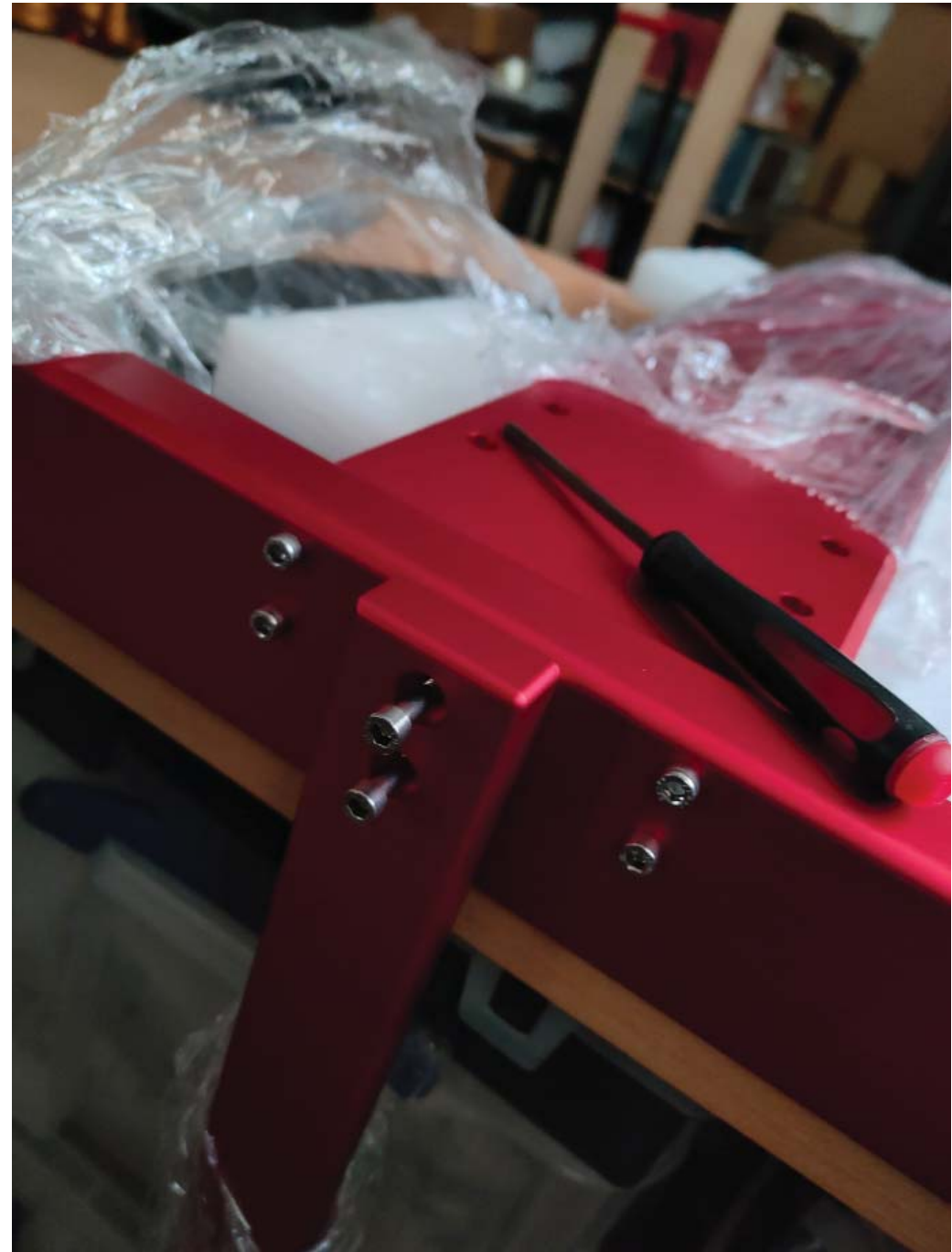




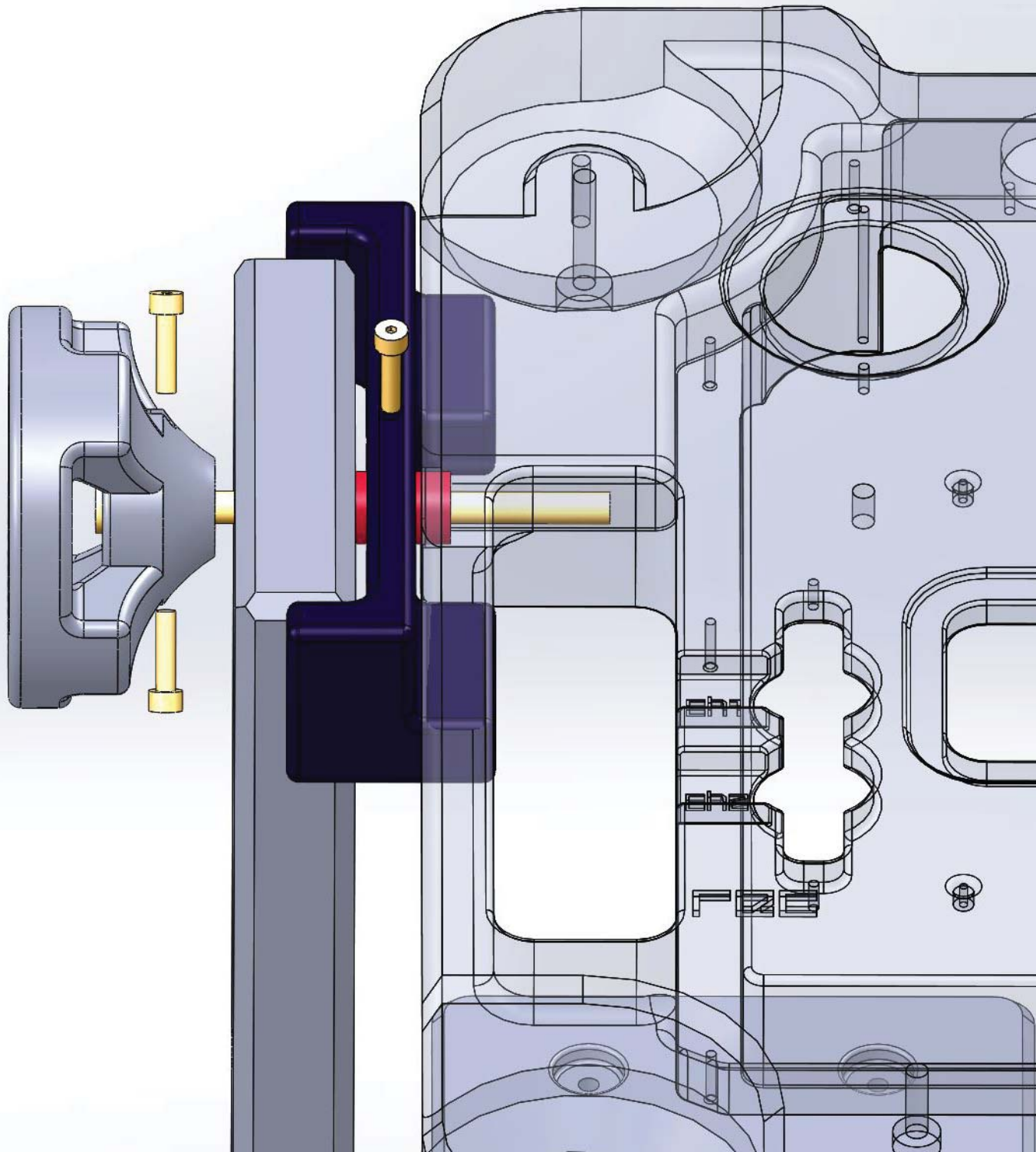
## stop 4

Add the bottom BRACE BAR using 2 x M5 x 30mm alun bolts  
[2 on each side]

DO NOT TIGHTEN THESE BOLTS SO THAT YOU WILL BE  
ABLE TO INSERT THE PAPILLON PREAMP BOX. You will tighten  
them once you have installed the PAPILLON PREAMP BOX.







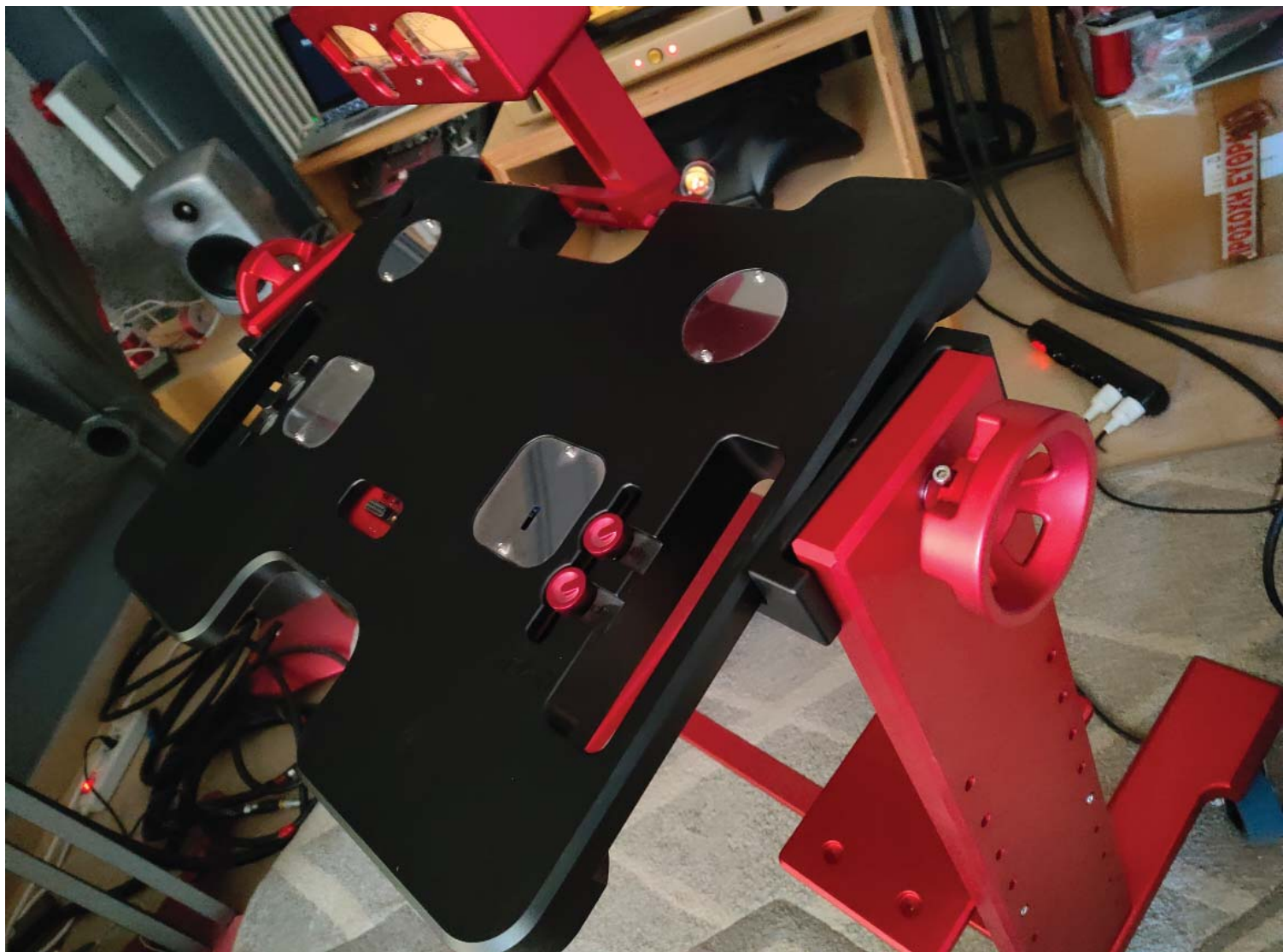
## stop 5

With help from a colleague, you now need to connect the stand to the Papillon Preamp Box.

As you can see from the illustration, you need to pass the M8 x 90mm alun bolt/KNOB assembly through the hole in the sides, then through the "SPACER" [shown here in RED] as well as the BLACK security shelf and into the M8 thread at each side of the Papillon Preamp.

You can see this done on the picture in the next page.

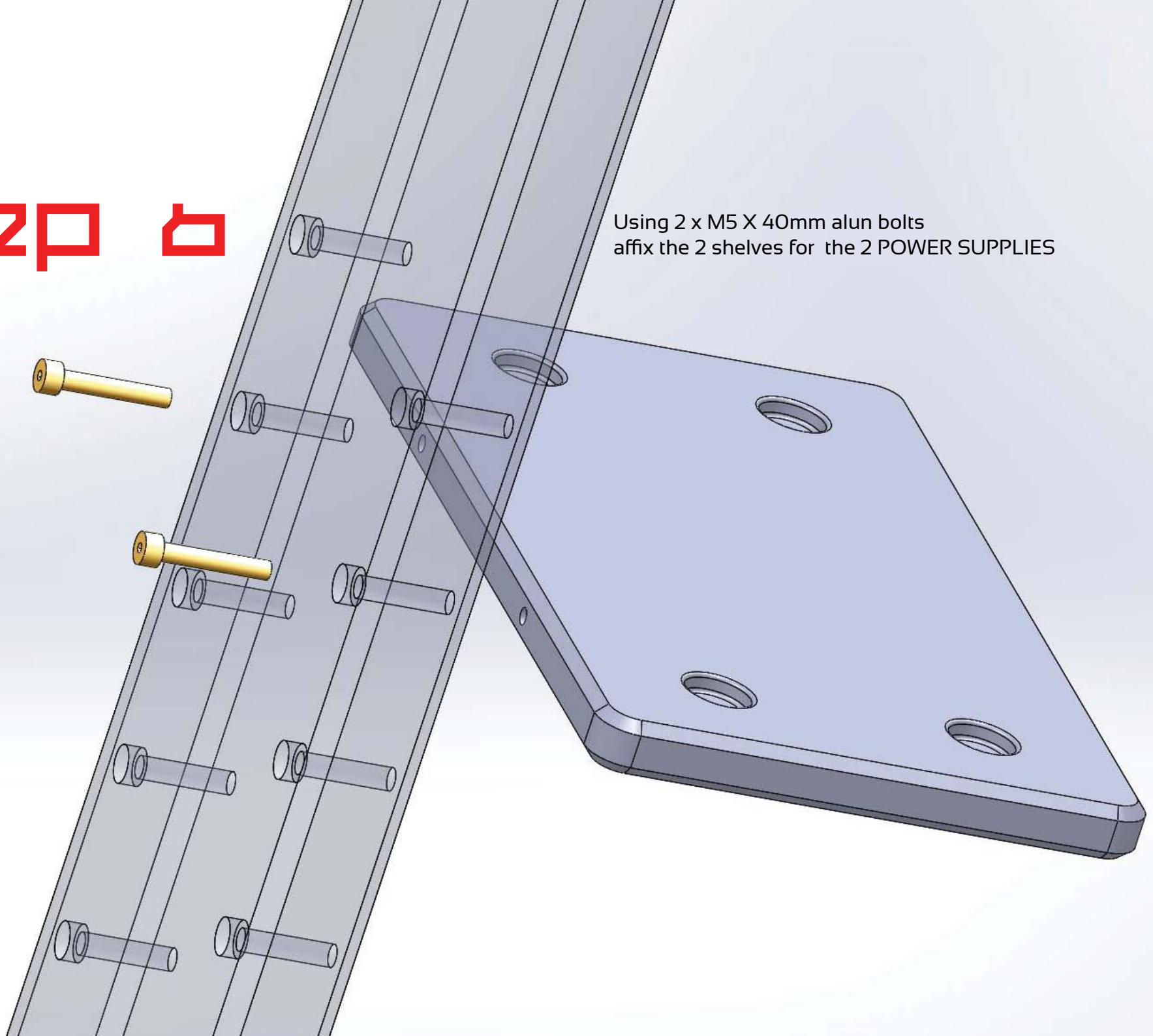
stop s





# stop 6

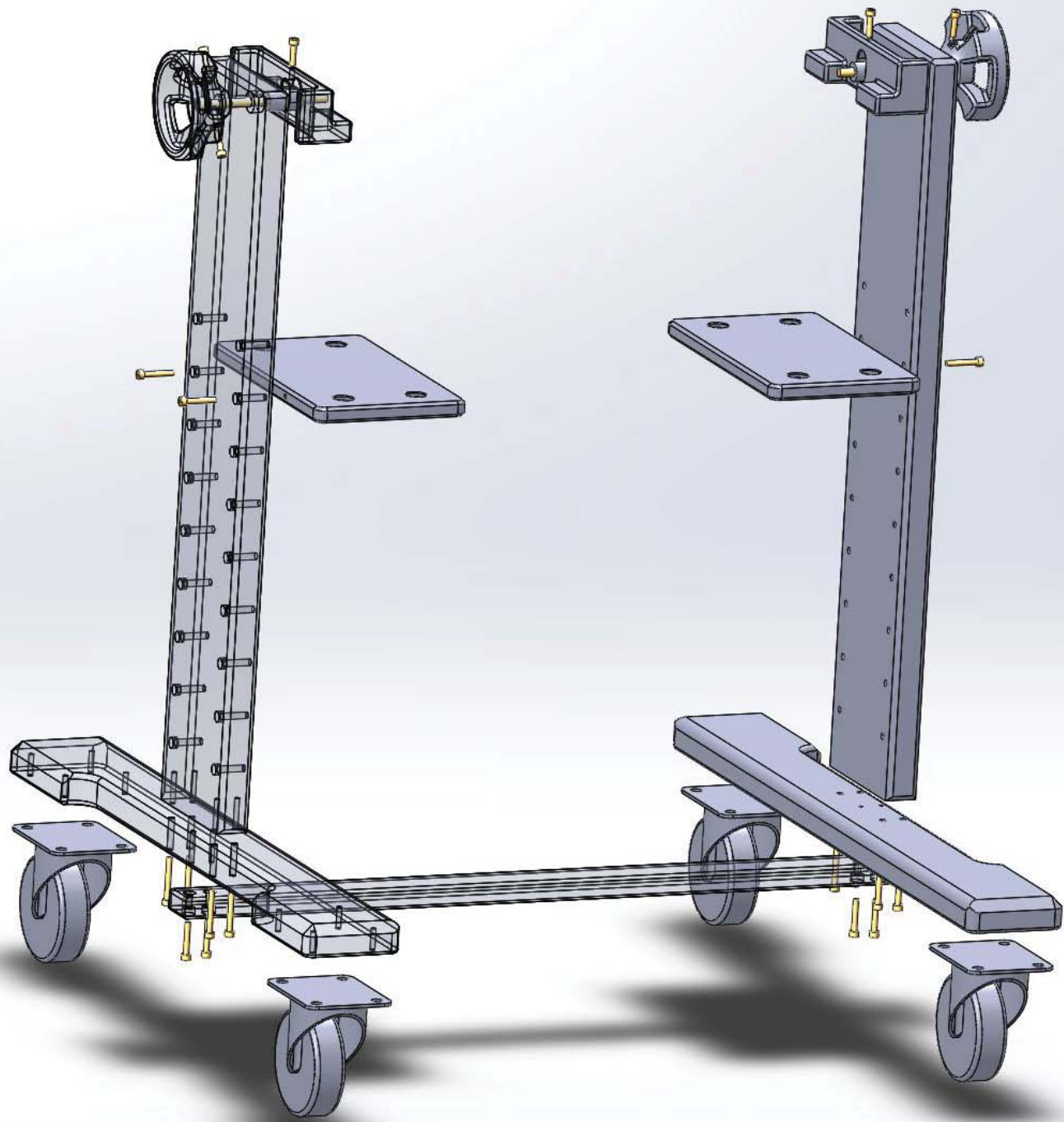
Using 2 x M5 X 40mm alun bolts  
affix the 2 shelves for the 2 POWER SUPPLIES

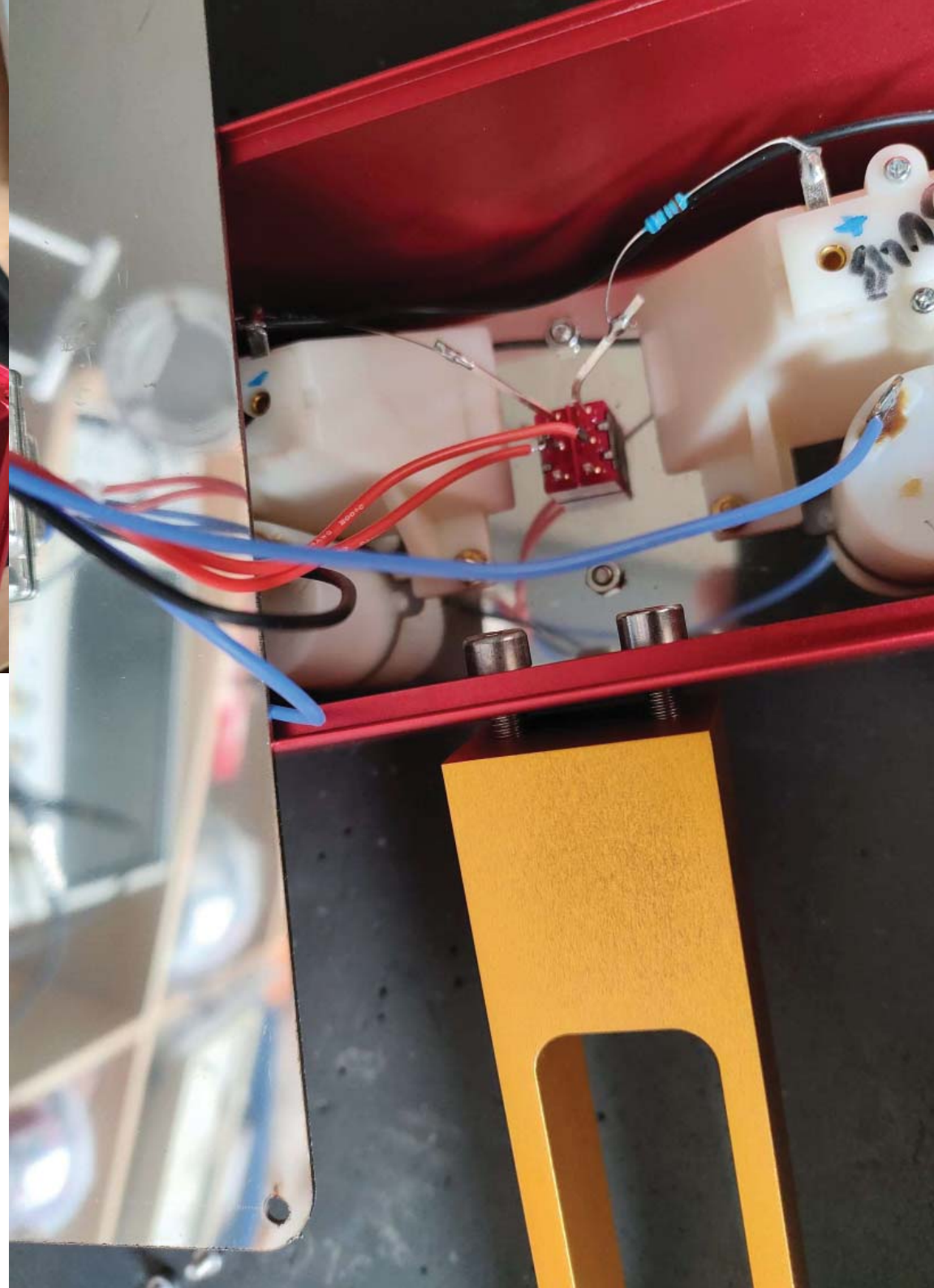
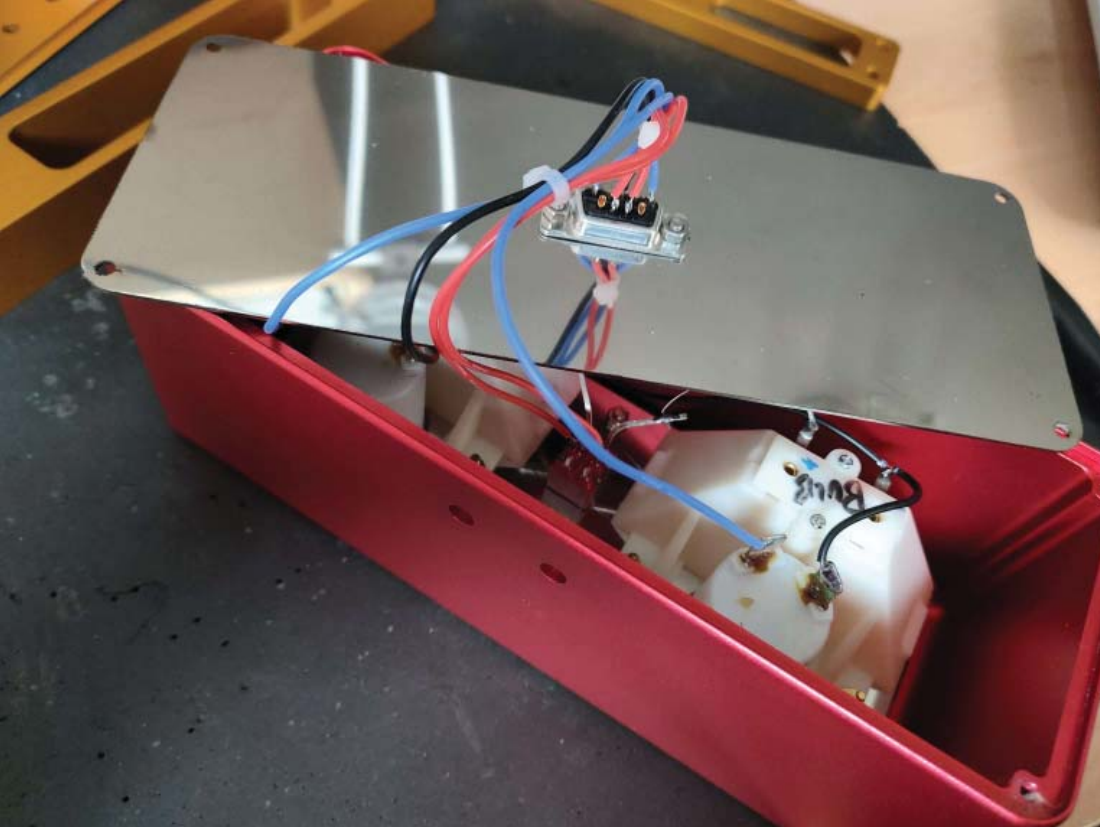




stop 6







# step 7

## adding vu meter bridge

The VU parts are packed in the Papillon Preamp Flight case. The first step is to carefully remove the 4 x M3 x 5mm alun bolts holding the back panel to the VU meter and connect the VU meter support brackets as pictured above [2 x M5 x 10mm bolts]. Then connect the second bracket with the 2 x M5 x 30mm bolts which finally affixes the VU meter to the rear of the Papillon Preamp box [see pictures below].





